

## **WORKREST BLADE REQUEST FORM**

8440 Tower Drive	Cleveland, OH 44087	216-520-4612	www.centerlessgrinders.com
CUSTOMER INFORMATION: TODAY'S DATE:			
CUSTOMER NAME:		PHONE:	
COMPANY NAME:		EMAIL:	
MACHINE:		MODE	:L:
PROCESS: THRUFEED		☐ INFEED	
TYPE OF SERVICE REQUESTED			
□ NEW	☐ RE-TIP	RE-GRIND	QTY:
PART DIAMETER	: (CHECK ALL THAT APPLY)		
.06008	0" .100125"	☐ .250500"	□ 1.500-3.00
.080-100	0" [ .125-150"	☐ .500-1.500″	□ 3.00" +
MAX WORK LENGTH:			
□ 0-4.00"	6.00-8.00"	<b>12.00-15.00</b> "	
4.00-6.0	0"	<u> </u>	
TIP MATERIAL:			
☐ HIGH SP	EED STEEL BRONZE	☐ TOOL	STEEL
☐ CARBIDE TIPPED ☐ CERAMIC		☐ CAST IRON	
WIDTH OF WHEEL:			
☐ UNDER 4	4" 🗆 6" 🗆 10	)" 🔲 15"	
☐ 4.00″	□ 8" □ 12	2" 🔲 20"	
WORKREST BLADE DIMENSIONS			
OVERALL HEIGHT: WIDTH: LENGTH:			
CARBIDE WIDTH: BLADE ANGLE: 15			
ADDITIONAL OPTIONS:			
CHAMFERS: ☐ YES ☐ NO IF YES: ☐ ENTRANCE ☐ EXIT DEGREE:LENGTH:			
SPECIAL ENGRAVING: YES NO			
PLEASE SPECIFY IF YES: (PART NUMBER, DIAMETER SIZE, ETC)			
EXPEDITED DELIVERY NEEDED: YES NO IF YES, DATE NEEDED BY:			
FINISH REQUIREMENT: STANDARD MICROPOLISH			
COMMENTS:			